SWISSTEC Sourcing Ltd.

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18L1-2 Street 3, Vietnam-Singapore Industrial Park 2,
Thu Dau Mot City, Binh Duong Province. Vietnam.

CE

Document No.: *KKM021710-018*

Item No: *501083009*

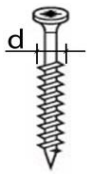
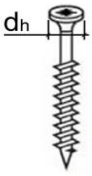
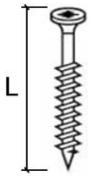
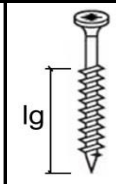
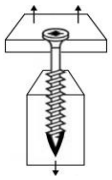
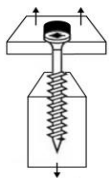
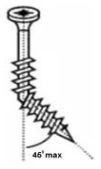
Screw description:

CBS CSK FLAT HD TX30 4NIBS SAW HALF THRD TYP17 HRD DURC. GREEN SST C1/AISI 410 6X90/40.5

Material: *AISI 410*

Certificate No.: CPR-J-00149-21

Report No.: 1015-CPR-30-15255/26/JZ

Size	Nominal diameter (mm)	Inner thread diameter (mm)	Head diameter (mm)	Total length (mm)	Thread length (mm)	Torsional ratio $F_{tor,k}/R_{tor,k}$	Withdrawal parameter (Loading across / along the fibre) (N/mm^2)	Head pull-through parameter (N/mm^2)	Yield moment l2 = 1d (Nmm)	Tensile capacity (kN)
										
6x90	5.7 - 6.0	3.6 - 3.85	11.6 - 12.0	88.25 - 90.0	39.0 - 42.0	2.14	16.21 / 12.61	19.13	10566 (12 Deg)	13.43
Characteristic density of wood ρ_k (kg/m^3)						450	440	440	-	
Durability (i.e. corrosion protection)						Stainless steel AISI 410 (Service Class 3 acc. To EN 1995-1-1)				

The manufacturer declares for:

The product is in accordance with EN 14592:2008+A1:2012 “Timber Structures – Dowel - Type fasteners – Requirements”.

This declaration of conformity is valid until any changes in the product, the raw material or the production process is performed, which would significantly change the declared characteristics.

Date: 12 May 2021

Hieu Trong Nguyen

SWISSTEC Sourcing Ltd.

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18L1-2 Street 3, Vietnam-Singapore Industrial Park 2,
Thu Dau Mot City, Binh Duong Province. Vietnam.

CE

Document No.: *KKM021710-018*

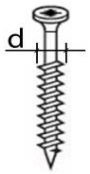
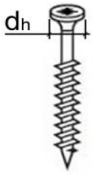
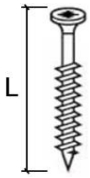
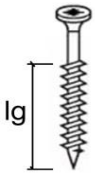
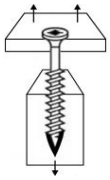
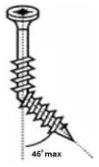
Item No: *501083009*

Description:
CBS CSK FLAT HD TX30 4NIBS SAW HALF THRD TYP17 GREEN AISI 410 6x90

Material: *AISI 410*

Certificate No.: CPR-J-01877-19

Report No.: 1015-CPR-30-14281/14/JZ

Description	Nominal diameter (mm)	Inner thread diameter (mm)	Head diameter (mm)	Total length (mm)	Thread length (mm)	Torsional ratio $F_{tor,k}/R_{tor,k}$ (Nm)	Withdrawal parameter (Loading across / along the fibre) (N/mm^2)	Head pull-through parameter (N/mm^2)	Yield moment (Nmm)	Tensile capasity (kN)
										
6.0x90	5.7 - 6.0	3.6 - 3.85	11.6 - 12.0	88.25 - 90.0	39.0 - 42.0	2.14	16.21 / 12.61	19.13	9709 (Thread section, 12 Deg)	13.43
Characteristic density of wood ρ_k (kg/m^3)						450	440	440	-	
Durability (i.e. corrosion protection)						Stainless steel AISI 410 (Service Class 3 acc. To EN 1995-1-1)				

The manufacturer declares for:

The product is in accordance with EN 14592:2008+A1:2012 “Timber Structures – Dowel - Type fasteners – Requirements”.

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Date: 07 Sep 2020

Hieu Trong Nguyen

SWISSTEC Sourcing Ltd.

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CE

Document No.: *KKM021710-018*

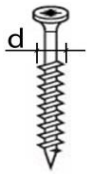
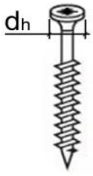
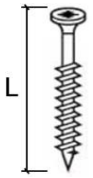
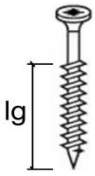
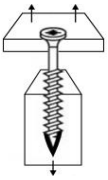
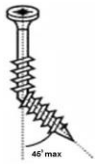
Item No: *501083009*

Description:
CBS CSK FLAT HD TX30 4NIBS SAW HALF THRD TYP17 GREEN AISI 410 6x90

Material: *AISI 410*

Certificate No.: CPR-J-01877-19

Report No.: 1015-CPR-30-14281/14/JZ

Description	Nominal diameter (mm)	Inner thread diameter (mm)	Head diameter (mm)	Total length (mm)	Thread length (mm)	Torsional ratio $F_{tor,k}/R_{tor,k}$ (Nm)	Withdrawal parameter (Loading across / along the fibre) (N/mm^2)	Head pull-through parameter (N/mm^2)	Yield moment (Nmm)	Tensile capasity (kN)
										
6.0x90	5.7 - 6.0	3.6 - 3.85	11.6 - 12.0	88.25 - 90.0	52.5 - 55.5	2.14	16.21 / 12.61	19.13	10525	13.43
Characteristic density of wood ρ_k (kg/m^3)						450	440	440	-	
Durability (i.e. corrosion protection)						Stainless steel AISI 410 (Service Class 3 acc. To EN 1995-1-1)				

The manufacturer declares for:

The product is in accordance with EN 14592:2008+A1:2012 “Timber Structures – Dowel - Type fasteners – Requirements”.

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Date: 30 Sep 2019

Hieu Trong Nguyen